



# How to use Big Data in Industry 4.0 implementations

LAURI ILISON, PhD

Head of Big Data and Machine Learning

# Big Data definition?

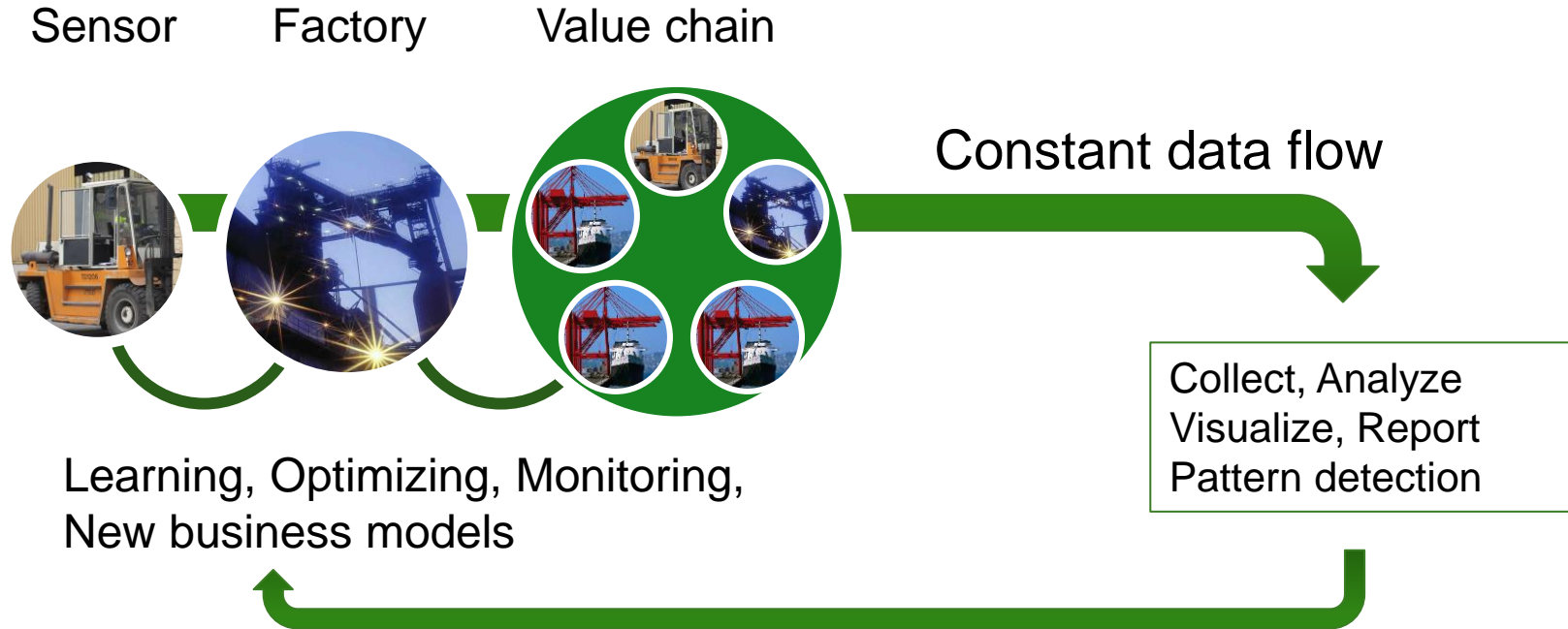
Big Data is about  
structured vs  
unstructured data

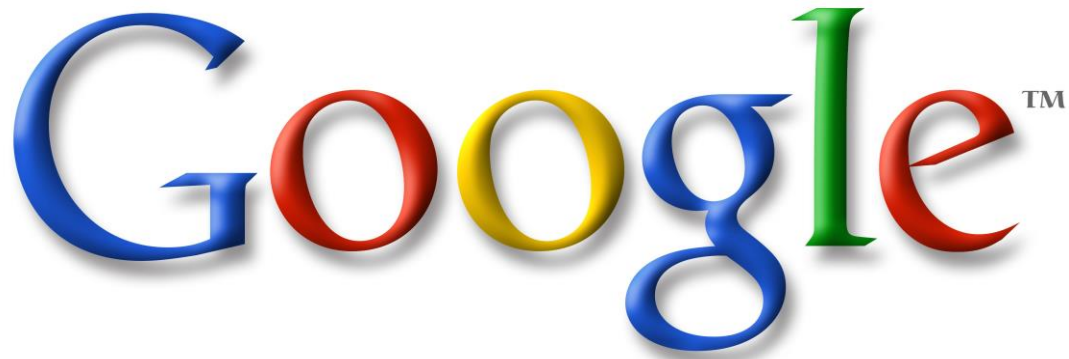
Big Data is about  
Volume of data in  
100000 Terabytes

Volume  
Variety  
Velocity

No single and clear definition for BIG DATA

# Big Data in Industry 4.0





In 2003, 2004, 2005  
Google released three  
academic papers  
describing Google's  
technology for massive  
data processing

### **1. Google File System (GFS)**

Google storing all web content

### **2. Map-Reduce**

Google calculating PageRank and web search index

### **3. BigTable**

Google storing Crawling data Analytics, Earth and  
Personalized Search in columnar database

# HADOOP

- In 2004/5 Doug Cutting developed Nutch open source web search engine struggling with huge data processing issues
- Doug implemented Google File System analog and named it HADOOP
- From 2006 HADOOP is an Apache Foundation project




# HADOOP has been adopted!

2003

Google Whitepaper

2004



Google file system reimplementation

2005

2006

YAHOO!



2007



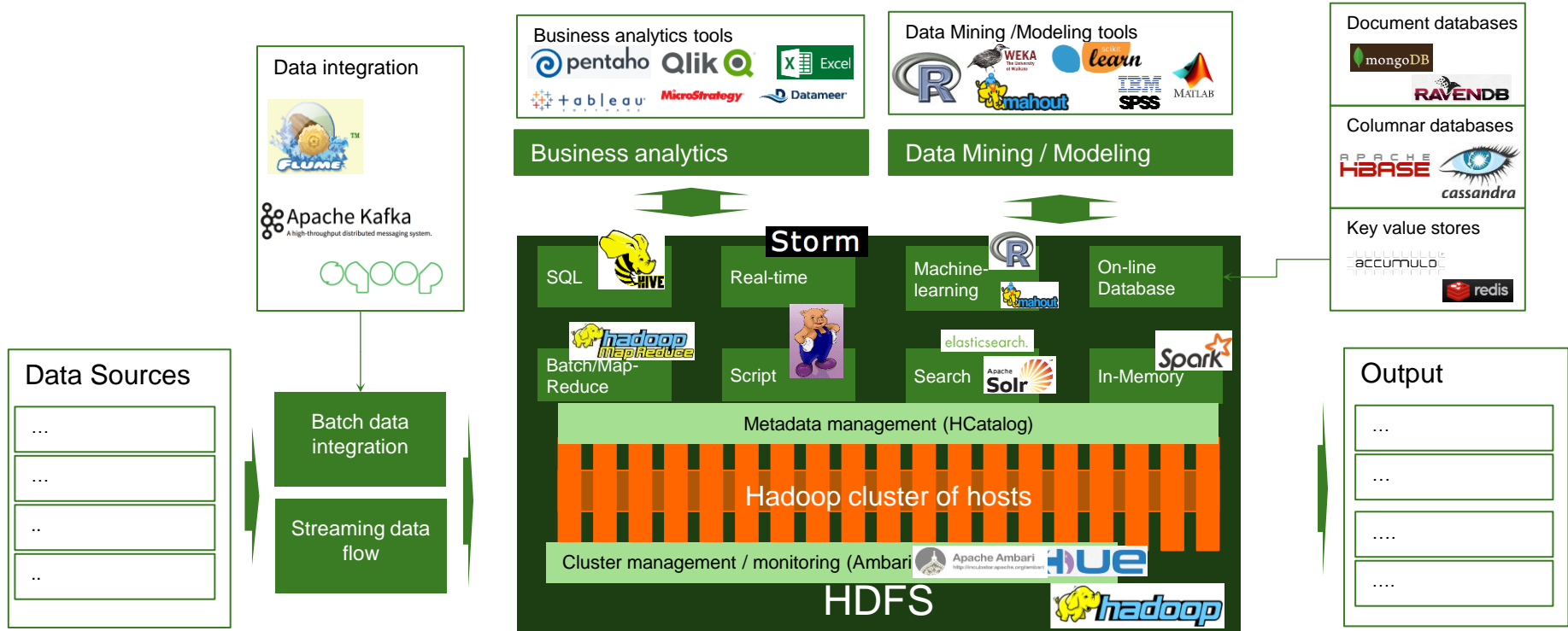
last.fm

2008

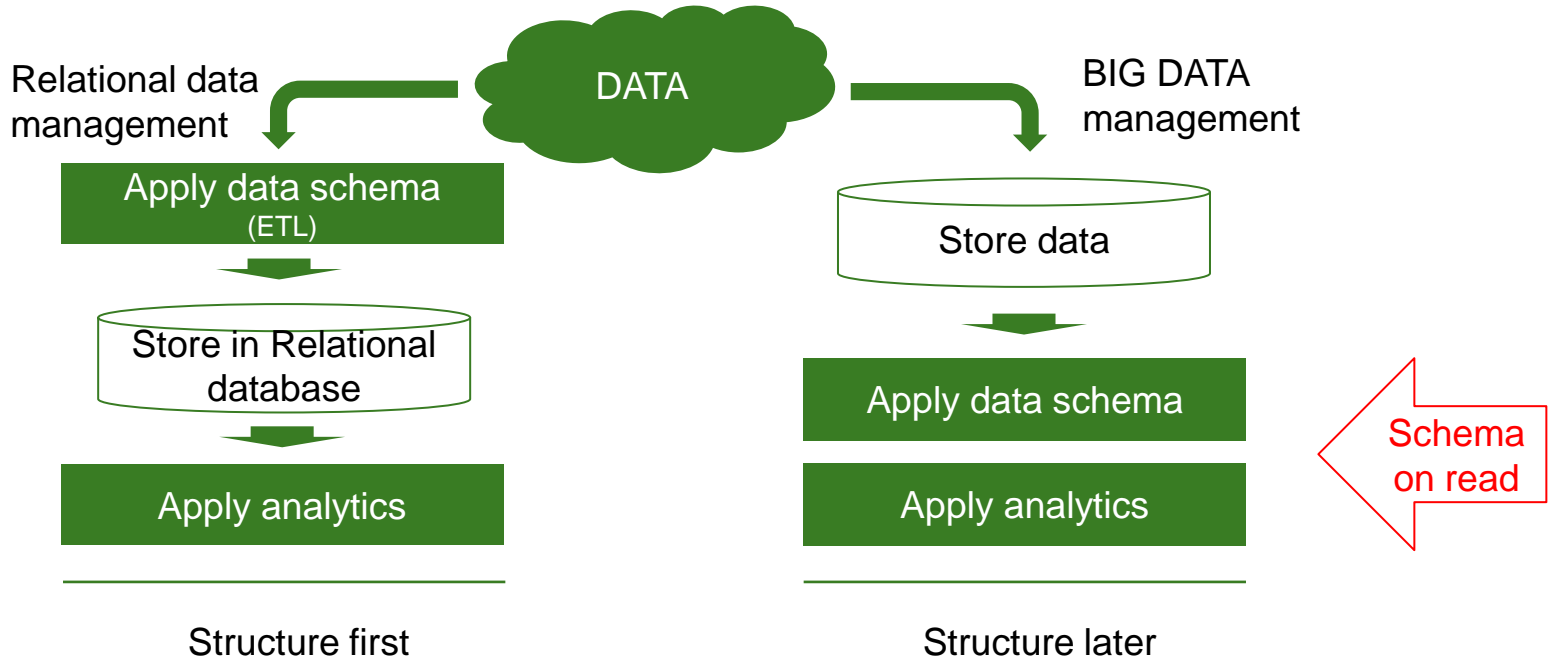
2009

2010

# Big Data technical stack



# Relational Data vs BIG DATA





# How to find the patterns?

## Machine Learning

### Supervised learning

We **have** previous knowledge (previous feedback) about the sample cases that are basis for learning

#### Algorithms

- Classification
- Regression
- Decision Trees
- Neural Networks
- Deep Learning

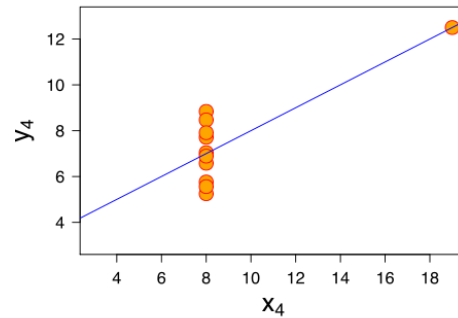
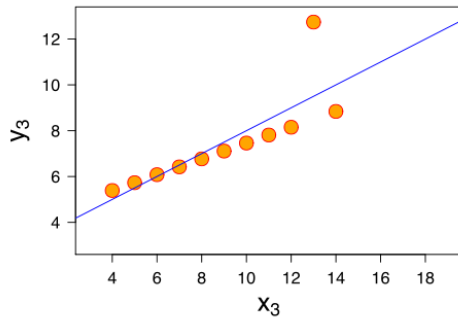
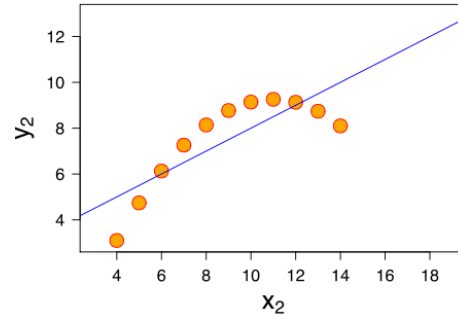
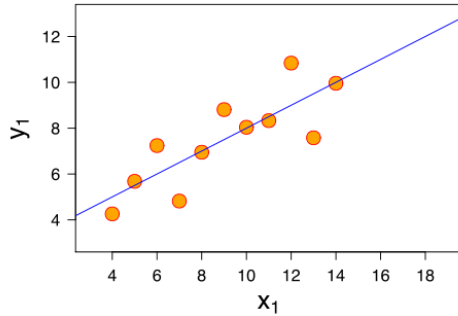
### Unsupervised learning

We **do not have** any previous knowledge (previous feedback) about the sample cases that are basis for learning

#### Algorithms

- Clustering
- Hidden Markov Chains
- Dimensionality reduction

# Pattern recognition required!



Examples have same

- Mean  $x = 9$
- Variation  $x = 11$
- Mean  $y = 7.5$
- Variance  $y = 4.12$
- Correlation = 0.816
- Same linear regression

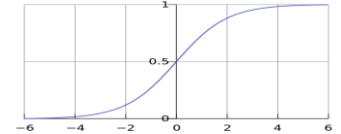
We need algorithms that look into the data

# Example: Event failure scoring

TASK: Find the probability of event failure

1. Logistic function

$$f(x) = \frac{1}{1 + e^{-x}}$$



Historical events data

100 factors (parameters)

**Target**  
Normal event = 0  
Failed event = 1

	P1	P2	P3	P4	P5	P6	P7	P8	P9	P10	P11	P12	P13	P14	...	P100	T
100 000 samples	3	5	6	7	8	9	4	2	3	4	5	2	4	6	...	2	0
	2	4	5	6	3	2	5	3	2	5	7	3	6	3	...	2	1
	3	7	5	4	2	4	7	6	2	5	2	6	5	4	...	2	0
	3	5	6	7	8	9	4	2	3	4	5	2	4	6	...	2	1
	2	4	5	6	3	2	5	3	2	5	7	3	6	3	...	2	1
	3	7	5	4	2	4	7	6	2	5	2	6	5	4	...	2	1
	3	5	6	7	8	9	4	2	3	4	5	2	4	6	...	2	1
	3	5	6	7	8	9	4	2	3	4	5	2	4	6	...	2	1
	2	4	5	6	3	2	5	3	2	5	7	3	6	3	...	2	0
	3	7	5	4	2	4	7	6	2	5	2	6	5	4	...	2	1
	3	7	5	4	2	4	7	6	2	5	2	6	5	4	...	2	1
	2	4	5	6	3	2	5	3	2	5	7	3	6	3	...	2	1
	3	7	5	4	2	4	7	6	2	5	2	6	5	4	...	2	1
	3	7	5	4	2	4	7	6	2	5	2	6	5	4	...	2	0

Training data (80%)

Test data (20%)

Model

Prediction

2. Splitting the learning dataset randomly into 80% Training data 20% Test data

3. Creating model based on Training data

4. Validating model based on Test data

		Test Data Predicted	
		0	1
Test Data Actual	0	True positive	False Negative
	1	False positive	True Negative

# Example: Heavy industry manufacturer

Problem: Unhide the manufacturing information for products faults discovery and quality control

## About the case

- ‖ Sophisticated manufacturing processes
- ‖ Data is generated in all steps by machines
- ‖ Data usage for quality and error discovery
- ‖ Historical data should be used for detecting errors and failures

## Nortal Solution:

- ‖ Streaming data collection, analytics
- ‖ Historical data access for trend and pattern discovery

## Business impact:

- ‖ Improved manufacturing quality as data is fully used
- ‖ Predictive maintenance will decrease production line stops

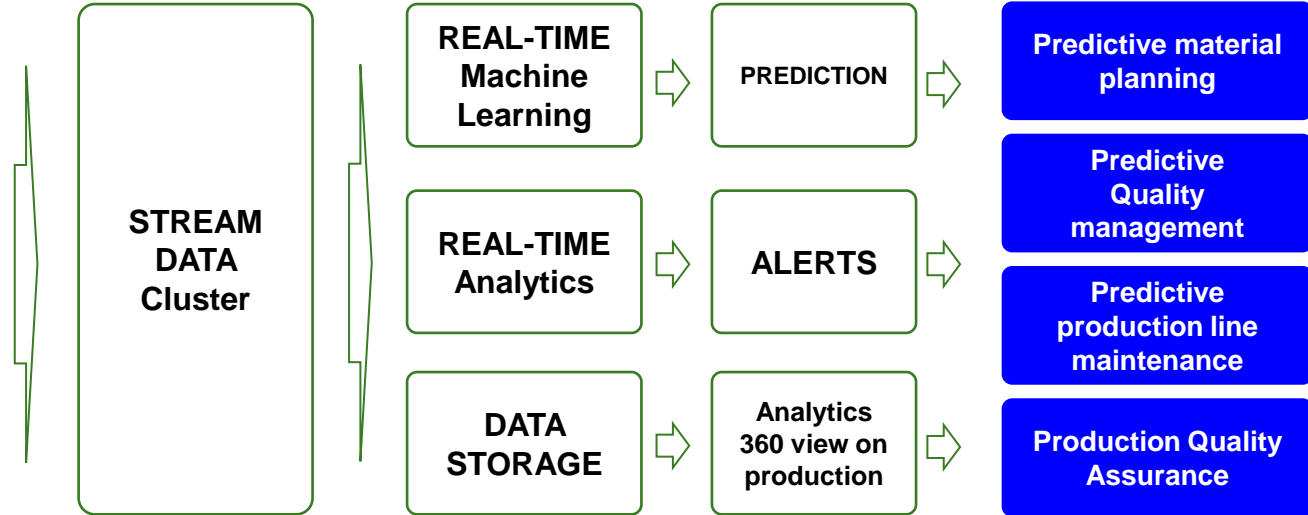
# Setup architecture

Speed capacity:  
15000 events per sec

## INPUT



## BIG DATA CLUSTER



## OUTPUT

# Example: Telecom

Problem: Improve data warehouses performance and capabilities to store and analyze all telecom data

## About the case

- || Telecom has existing data warehouse that consists only part of the original data
- || Costs are linearly increasing (1TB = 20'000 EUR)

## Nortal solution:

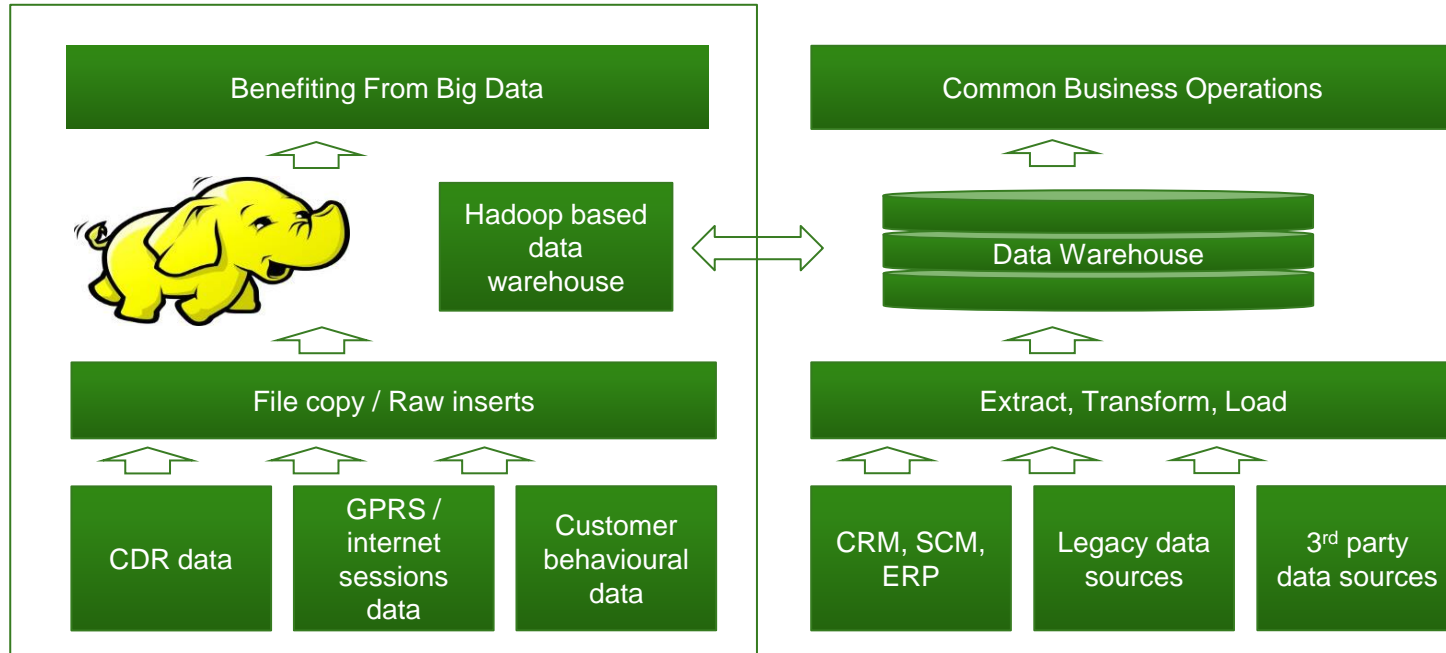
- || Big Data technology based data warehouse
- || All historical raw data could be stored and accessed

## Business impact:

- || 95% Cost improvement per TB of data (1TB = 1'000 EUR)
- || All raw and historical data accessible
- || Complex data analytics available

# Offloading existing Data Warehouse

Big Data Warehouse and Traditional Data Warehouse working back-to-back



# Big Data values for Industry 4.0

## Efficient technology

- Decreased costs for IT
- Linear cost increase
- Small scale POC-s available
- Commodity hardware
- Fast time to market

## Data capture and analysis

- Data stored in one place
- Data fully accessible
- Data fully analyzed
- Pattern detection on all data

## New opportunities

- Improved manufacturing processes
- Improved customer services and experience
- Cost optimization
- New services based on data



**Thank you!**

**Nortal Big Data and Machine  
Learning Solutions**



Lauri Ilison, PhD

Head of Big Data and Machine Learning

Tel: + 372 5111 003

Email: [lauri.ilison@nortal.com](mailto:lauri.ilison@nortal.com)