BRAINTEAM HAS BEEN ADVISING 12 YEARS DIFFERENT COMPANY S

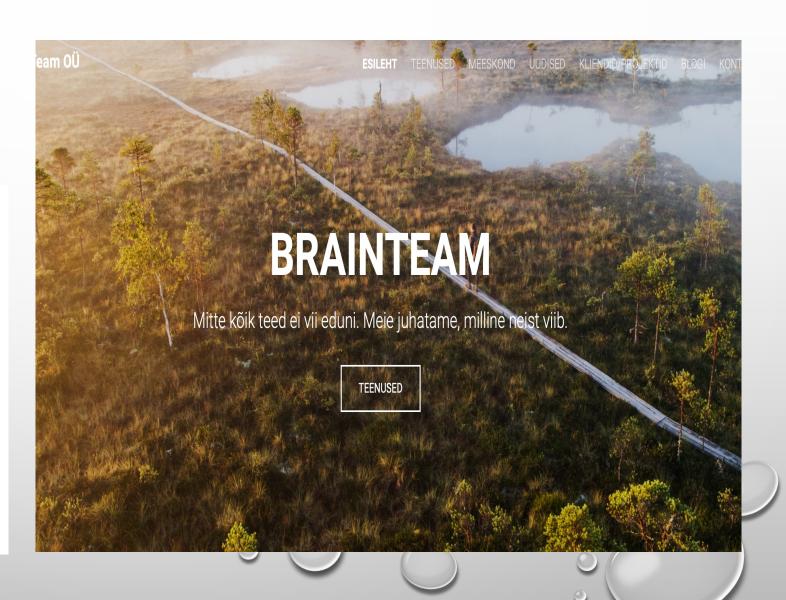
TO REALIZE ITS POTENTIAL

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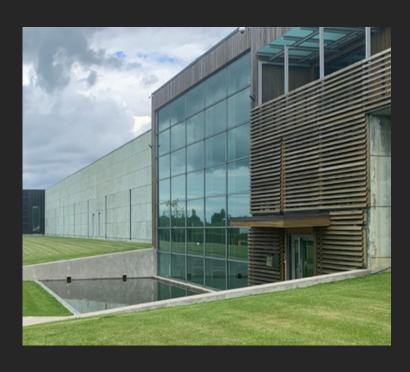


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NEISER GROUP AS QUALITY FURNITURE PRODUCER SINCE 1992



A PRACTICAL EXAMPLE IS OUR CLIENT NEISER
 GROUP, WHICH HAS BECOME AN INDUSTRY LEADER
 THROUGH PROCESS IMPROVEMENT AND
 DIGITIZATION.

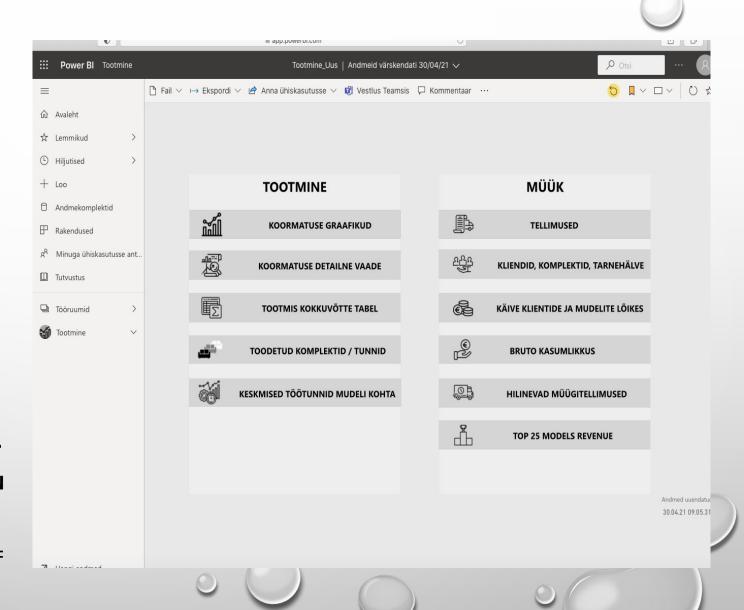


FACING WITH PROBLEMS

- FIVE YEARS AGO WAS NEISER WITH FACING PROBLEMS LIKE IN EVERY COMPANY. THERE IS A PERSON WHO KNOWS EVERYTHING, PERHAPS THE MOST IMPORTANT PERSON, "WHO IS SITTING IN THE CORNER". IF HE MISSING, THERE MAY BE CHAOS IN PRODUCTION.
- NEARLY 30,000 DIFFERENT PARTS GO THROUGH PRODUCTION IN NEISER EVERY DAY. FINDING THE RIGHT INFORMATION TO MAKE PRODUCTION DECISIONS CAN BE VERY TIME CONSUMING.
- LOW WORKFORCE EFFICIENCY, WAITING TIMES WITHIN THE PROCESS FOR WHICH CUSTOMERS DO NOT WILLING PAY
- WAGE PRESSURE WAS HIGH. ONE OPTION WAS TO STOP PRODUCTION OR MOVE IT TO A LOWER LABOR COSTS COUNTRY.

WHAT DID WE DO

- WE STARTED BY MAPPING INDUSTRIAL PROCESSES.
- WE CHECKED THE PRODUCT VALUE CHAIN,
 AND LOOKED FOR WHERE TIME IS WASTED.
- WE TRIED TO FIND THE PLACES WHERE INFORMATION IS "SLEEPING".
- WE CREATED A RULE THAT ALL PRODUCTION INFORMATION IS DIGITIZED.
- WE HAD TO CREATE BENCHMARKS TO FIND OUT HOW THE COMPANY WAS DOING.
 WHEN CREATING THEM, KEEP IN MIND THAT THERE ARE NOT TOO MANY OF THEM, THEN THE ATTENTION WILL DISAPPEAR.
- AND FINALLY, WE VISUALIZED THE RESULTS OF THE DAY AND THE WEEK.



- - Visualization was especially helpful during covid time when changes in both manpower and supplies were want to be made quick decisions.
 - It was quick to see how it works and at what point employees have to move between different workplace
 - In case for such activities to be successful, we must have trained employees to operate in different work centers. For this, they have a qualification bonus.
 - The digitalisation of production cannot be a magic word in itself, but a helper to measure and manage your work processes even more effectively.

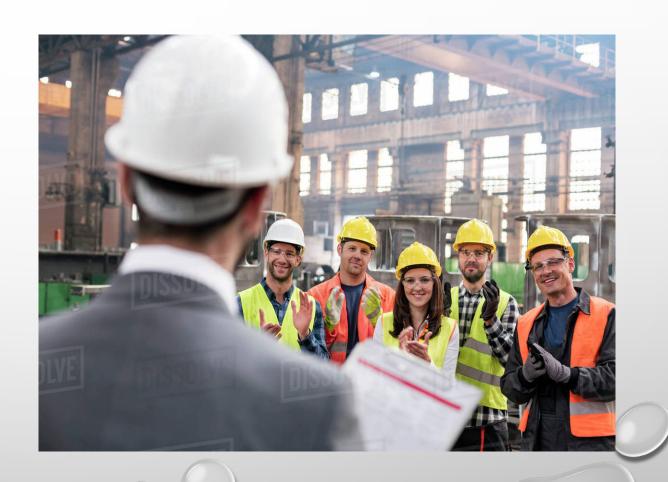


HOW DID EMPLOYEES REACT TO THE CHANGES

 Don't forget that changes will not be accepted with applause

If you want to earn applause remember:

- Plan your journey that there are small success stories to celebrate.
- Recognize each employee and the small progress they are making. This is especially important at the beginning.
- Involvement of people is a key win, so explain how change can make their work easier and increase their income.
- Make production indicators visually visible to everyone





Digitalization is the way to investment in more productive equipment



Collect and analyze more information and thereby make better management decisions.



The digitalisation of production cannot be a magic word in itself, but a helper to measure and manage your work processes even more effectively.



Like the orchestra, the production plant is a whole. You can hire good musicians for the orchestra, but that doesn't guarantee the orchestra's success until they has practice.



In a production plant, it is helpful to achieve collusion if the necessary information flow is available at all levels

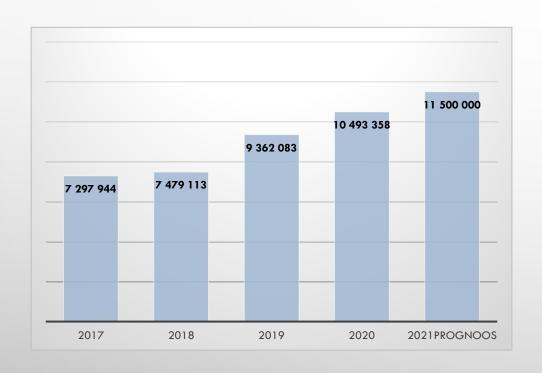


The most important thing is the successful involvement of employees in the digitization process



TURNOVER 2017-2021

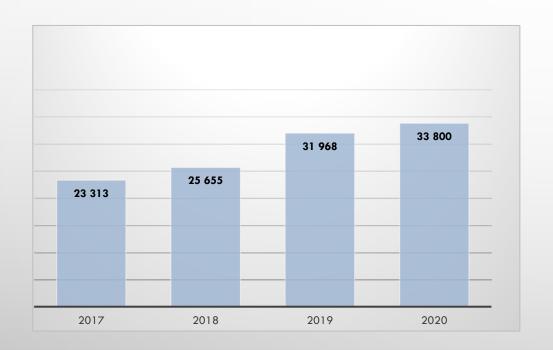
TURNOVER 2017-2021



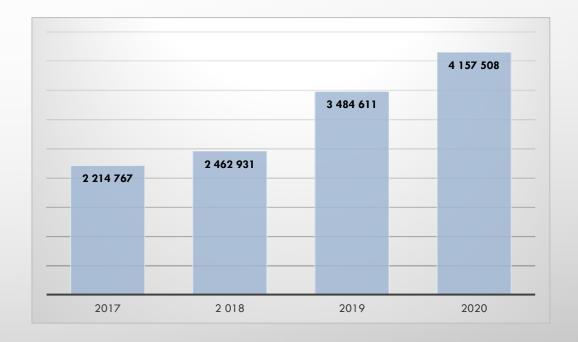
- THE COMPANY'S TURNOVER 2020/2017 INCRISEASE 44%
- 2021/2020 4 MONTH INCREASE 20%
- EXPORT 97%
- NEW DIGITAL SOLUTIONS AND INVESTMENTS IN TECHNOLOGY MADE IT POSSIBLE TO INCREASE THE VOLUME AND EFFICIENCY OF PRODUCTION

ADD VALUE INCREASE 2017-2019

VALUE ADDED PER EMPLOYEE

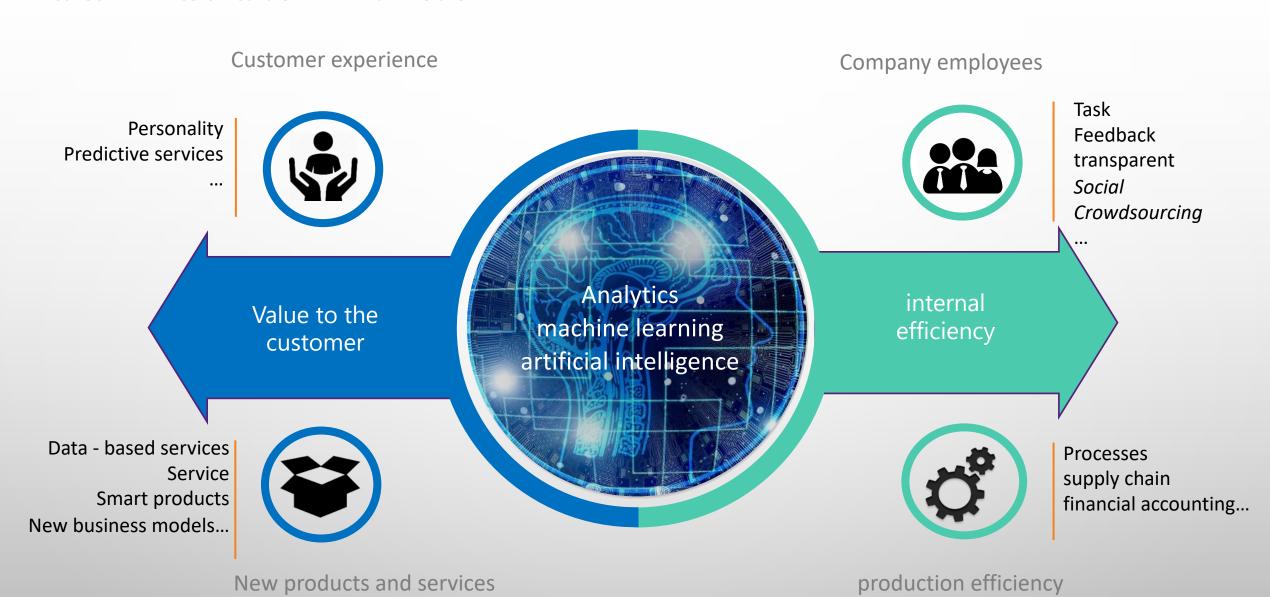


NEISER GROUP AS ADD VALUE



CHANGES WILL BRING US A BETTER TOMORROW

I USE OUR PARTNER COLUMBUS ESTONIA AND ITL SLIDE TO SHOW





I AM READY TO ANSWER YOUR QUESTIONS INFO@BRAINTEAM.EE